

衡通职业装

HENG TONG PROFESSIONAL UNIFORM

面料选择指南

FABRIC SELECTION GUIDE

专业职业装 · 工作服 · 医护服 · 酒店服 · 校服 · Polo衫定制

Professional · Workwear · Medical · Hospitality · School Uniform · Polo

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一、常见服装面料分类 / I. Common Fabric Types

面料类型 Type	主要成分 Composition	特点 Features	适用产品 Applications
纯棉 Cotton	100%棉 100% Cotton	吸湿透气、亲肤舒适、易皱 Breathable, skin-friendly, wrinkles	T恤、Polo衫、衬衫、校服 Tee, polo, shirt, school
涤棉混纺 Poly-Cotton	65%涤+35%棉 65%Poly+35%Cotton	耐磨抗皱、易洗快干、性价比高 Durable, easy-care, cost-effective	工作服、工装、医护服 Workwear, medical
涤纶 Polyester	100%聚酯纤维 100% Polyester	强度高、抗皱、速干、不易褪色 Strong, wrinkle-free, quick-dry	运动服、户外服、酒店制服 Sports, outdoor, hotel
TR西装料 TR Suit	涤粘混纺 Poly-Viscose	挺括有型、悬垂性好、易打理 Crisp, drapes well, easy-care	职业装、西服、商务正装 Pro wear, suits
毛涤 Wool-Poly	羊毛+涤纶 Wool+Polyester	高档挺括、保暖性好、弹性佳 Premium, warm, elastic	高端西服、大衣、商务外套 High-end suits, coats
防静电面料 Anti-Static	导电丝+涤棉 Conductive+Poly-Cotton	消散静电、安全合规 Dissipates static, safety-compliant	电子、石化、燃气行业工装 Electronics, petrochemical
抗菌面料 Anti-Bacterial	功能整理/银离子 Functional/Silver Ion	抑制细菌滋生、减少异味 Bacteria-resistant, odor-reducing	医护服、食品厂工作服 Medical, food industry
反光面料 Reflective	基底+反光条 Base+Reflective Strip	夜间可视、提升安全系数 Night visible, safety	交通、施工、物业工装 Traffic, construction

二、按季节与场景选择面料 / II. Fabric by Season & Scenario

季节/场景 Season/Scene	推荐面料 Recommended	克重参考 Weight	说明 Notes
夏季 Summer	纯棉、CVC、冰丝棉、吸湿排汗涤纶 Cotton, CVC, ice-cotton, wicking poly	120-180 g/m²	轻薄透气，避免闷热 Light, breathable
春秋季 Spring-Autumn	涤棉、TR、棉涤混纺 Poly-cotton, TR, blend	180-260 g/m²	兼顾厚度与舒适度 Balanced thickness & comfort
冬季 Winter	加绒棉、毛呢、夹棉、三合一复合面料 Fleece, wool, padded, 3-layer	280-400 g/m²	保暖防风，可配内胆 Warm, windproof, with liner
户外/工地 Outdoor/Site	涤棉帆布、牛津纺、防静电布 Canvas, oxford, anti-static	240-320 g/m²	耐磨抗撕裂，功能优先 Durable, functional first
商务办公 Business	TR、毛涤、高支棉 TR, wool-poly, high-count cotton	200-280 g/m²	挺括有型，质感优先 Crisp, premium feel

三、面料常用参数解读 / III. Key Fabric Parameters

成分 Composition

决定面料的基本性能，如棉的吸湿、涤纶的耐磨、羊毛的保暖。
Determines basic fabric performance: cotton = breathable, polyester = durable, wool = warm.

克重 Weight

每平方米面料的重量，克重越高通常越厚实。夏季120-180g，冬季280g以上。
Fabric weight per m². Higher = thicker. Summer 120-180g, winter 280g+.

纱支 Yarn Count

纱线粗细，支数越高面料越细腻。衬衫常见40-80支，西服多为50-100支。
Yarn fineness. Higher = smoother. Shirts: 40-80s, suits: 50-100s.

色牢度 Color Fastness

面料颜色在洗涤、摩擦、光照下的保持能力，工装建议3级以上。
Color retention under washing, rubbing, and light. Workwear: grade 3+.

缩水率 Shrinkage

洗涤后尺寸变化比例，预缩处理过面料更稳定。
Size change after washing. Pre-shrunk fabrics are more stable.

功能性整理 Functional Finish

如防静电、防水、抗菌、防紫外线等，按行业安全标准选择。
Anti-static, waterproof, anti-bacterial, UV protection, etc. — select by safety standards.

四、选料建议 / IV. Fabric Selection Tips

- 先定场景：办公室、车间、户外、医疗、厨房对面料要求完全不同。
• Define scenario first: office, workshop, outdoor, medical, and kitchen need different fabrics.
- 再定预算：涤棉混纺性价比最高；功能性面料成本较高但耐用。
• Set budget: poly-cotton is most cost-effective; functional fabrics cost more but last longer.
- 试穿验证：大货前务必制作样衣，确认舒适度、版型和颜色。
• Test with samples: always make sample garments before bulk to confirm comfort, fit, and color.
- 索要检测报告：防静电、阻燃、抗菌等功能面料应提供对应检测报告。
• Request test reports: anti-static, flame-retardant, and anti-bacterial fabrics need certifications.

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